

Date: Thursday, 16/10/2008 3:49:59 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42699	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251219
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42697	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>Julie Dawson 08.10.16</u>	
Comment :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-219 with Dart IPP D212-725-1-219"

Send a copy of this IPP

OCT 29 2008

2.0	D2127251219	Arc Seal Retainer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ARC SEAL RETAINER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick/Qty Part Number Description Batch

1 D212-725-1-219 SEAL RETAINER 1645211

Attach serviceable tags

OCT 29 2008

2- EAGLE











Fabricate/Pick the following parts in accordance with:

D212-725-1-219 REV. 1

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:59 PM  
User: Julie Dawson

## Process Sheet

Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name:	212 DETAIL PARTS
Job Number:	42699	Part Number:	D212725/219
Job Number:			
Seq. #:	Machine Or Operation:	Description:	
4.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS	 <i>AS</i>
Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle			OCT 29 2008
5.0	QC5 	INSPECT WORK TO CURRENT STEP	 <i>AS</i>
Comment: INSPECT WORK TO CURRENT STEP			OCT 29 2008
6.0	PACKAGING 1 	PACKAGING RESOURCE #1	 N/A <i>AS</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			OCT 29 2008
7.0	QC21 	FINAL INSPECTION/W/O RELEASE	 08/11/04 <i>AS</i>
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			<i>u 08.11.04</i>

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.61**

Discrepancy:

Fabricate D212-725-1-217, Web for Dart Aerospace.

Resolution:

D212-725-1-217, Web fabricated IAW D212-725-1 Dwg Pg. 76.  
Material AISI304 .020 Batch No. 1758.

1.61 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.62**

Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-219, ARC Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 77. Material AISI 304 .020 Batch No. 1758.

1.62 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.63**

Discrepancy:

Fabricate D212-725-1-221, Gusset for Dart Aerospace.

Resolution:

D212-725-1-221, Gusset fabricated IAW D212-725-1 Dwg Pg. 78. Material AISI 304 .020 Batch No. 1758.

1.63 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.64**

Discrepancy:

Fabricate D212-725-1-223, Angle for Dart Aerospace.

Resolution:

D212-725-1-223, Angle fabricated IAW D212-725-1 Dwg Pg. 78. Material AISI304 .020 Batch No.1758

1.64 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.65**

Discrepancy:

Fabricate D212-725-1-225, Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-225, Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 79. Material AISI304 .020 Batch No. 1758.

1.65 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

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\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

Date: Thursday, 16/10/2008 3:49:59 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	42699		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251219
<b>This Issue</b> :	16/10/2008	<b>Drawing Number</b> :	D212-725-1
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	1/1	<b>Drawing Revision</b> :	
<b>Previous Run</b> :	42697	<b>Material</b> :	N/A
	<b>Type</b> :	<b>Due Date</b> :	23/10/2008
		<b>Qty:</b>	1 Um: Each
<b>Written By</b> :			
<b>Checked &amp; Approved By</b> :	<u>JUD 08.10.16</u>		
<b>Comment</b> :			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-219 with Dart IPP D212-725-1-219"

Send a copy of this IPP

C208/10/20 @

2.0

D2127251219

Arc Seal Retainer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ARC SEAL RETAINER

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-219 SEAL RETAINER \_\_\_\_\_

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-219 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 3:49:59 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42699

Part Number: D2127251219

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

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**Process Sheet**

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	42699		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251219
<b>This Issue</b> :	16/10/2008	<b>Drawing Number</b> :	D212-725-1
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	1/1	<b>Drawing Revision</b> :	
<b>Previous Run</b> :	42697	<b>Material</b> :	N/A
<b>Written By</b> :		<b>Due Date</b> :	23/10/2008
<b>Checked &amp; Approved By</b> :	<u>JUD 08.10.16</u>		<b>Qty:</b> 1 <b>Um:</b> Each
<b>Comment</b> :			

**Additional Product**

Job Number:



**Seq. #:**      **Machine Or Operation:**      **Description :**

1.0      PG      PURCHASING



**Comment:** PURCHASING

Issue P/O: 7396 to Eagle Copters  
"Assembly of D212-725-1-219 with Dart IPP D212-725-1-219"  
Send a copy of this IPP

*AS*

OCT 29 2008

2.0      D2127251219      Arc Seal Retainer



**Comment:** Qty.: 1.0000 Each(s)/Unit    Total: 1.0000 Each(s)  
ARC SEAL RETAINER

3.0      OUTSIDE SERVICE      OUTSIDE SERVICES



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE  
Pick:Qty    Part Number    Description    Batch  
1      D212-725-1-219    SEAL RETAINER    7645211  
Attach serviceable tags

OCT 29 2008














2- EAGLE  
Fabricate/Pick the following parts in accordance with:  
D212-725-1-219 REV. 1

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5.0	QC5 	INSPECT WORK TO CURRENT STEP	 
Comment: INSPECT WORK TO CURRENT STEP			OCT 29 2008
6.0	PACKAGING 1 	PACKAGING RESOURCE #1	 N/A 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			OCT 29 2008
7.0	QC21 	FINAL INSPECTION/W/O RELEASE	
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

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